



HEIDENHAIN



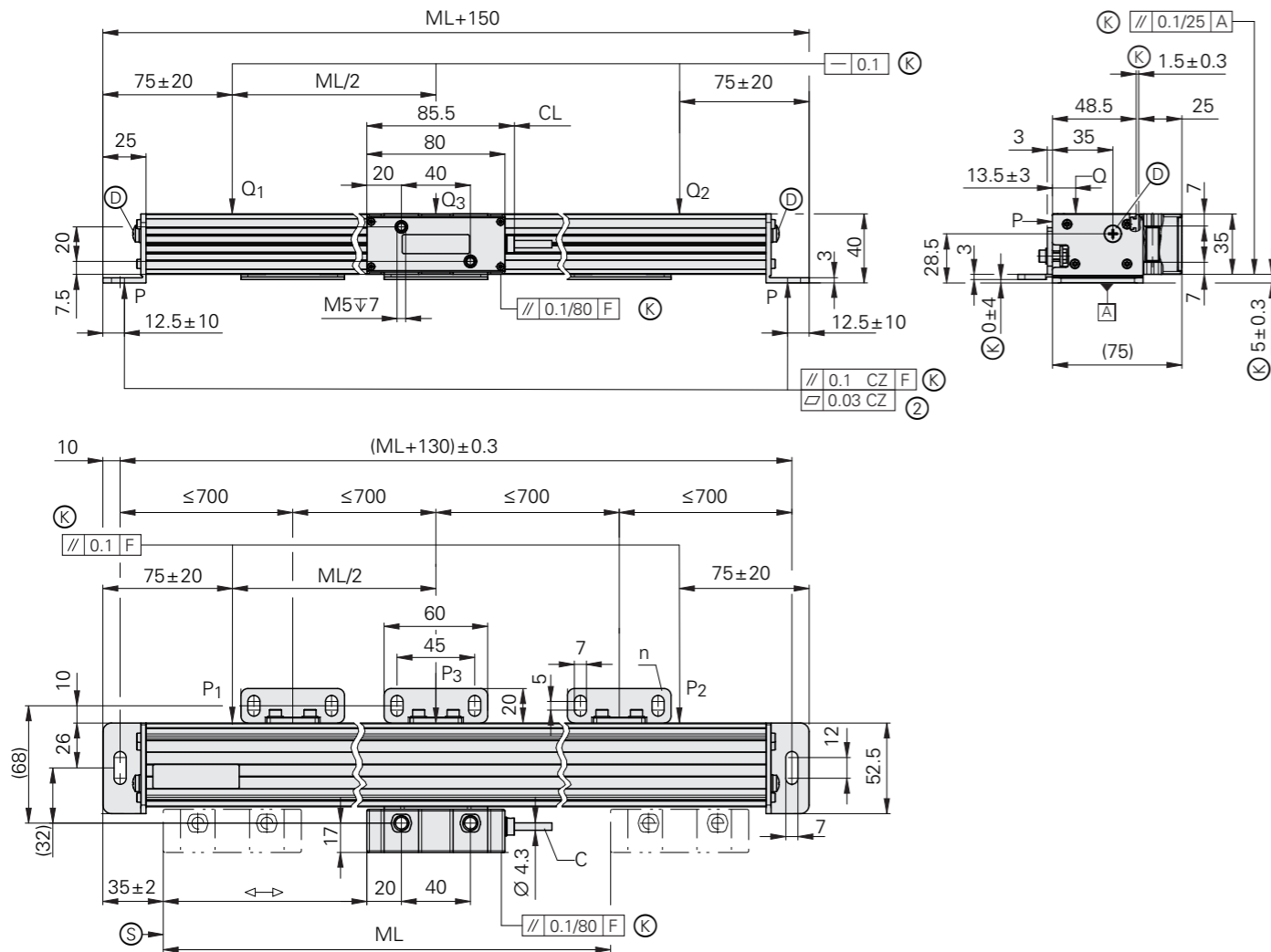
Product Information

LS 683 C

LS 673 C

Incremental Linear Encoders

LS 600 series



ML	n
≥ 620	1 x
≥ 1140	2 x
≥ 2040	3 x
≥ 2840	4 x

mm

 Tolerancing ISO 8015
 ISO 2768:1989-mH
 ≤ 6 mm: ±0.2 mm

- F = Machine guideway
- ML = Measuring length
- P, Q = Measuring points
- C = PUR connecting cable
- CL = Cable length
- ↔ = 0 ... ML
- K = Required mating dimensions
- S = Beginning of measuring length ML
- D = Compressed-air inlet
- 1 = PUR cable in metal armor
- 2 = Mounting surface

LS 6x3(C)
 Starting value for version with distance-coded reference marks between 0 mm and 3200 mm

Specifications	LS 683 C	LS 673 C																																										
Measuring standard Coefficient of linear expansion	Glass scale $\alpha_{\text{therm}} \approx 8 \cdot 10^{-6} \text{ K}^{-1}$																																											
Accuracy grade	±5 µm																																											
Measuring length (ML)* in mm	<table border="1"> <tr> <td>170</td><td>220</td><td>270</td><td>320</td><td>370</td><td>420</td><td>470</td><td>520</td><td>570</td><td>620</td><td>670</td><td>720</td><td>770</td><td>820</td> </tr> <tr> <td>870</td><td>920</td><td>970</td><td>1020</td><td>1140</td><td>1240</td><td>1340</td><td>1440</td><td>1540</td><td>1640</td><td>1740</td><td>1840</td><td>2040</td><td>2240</td> </tr> <tr> <td>2440</td><td>2640</td><td>2840</td><td>3040</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table>		170	220	270	320	370	420	470	520	570	620	670	720	770	820	870	920	970	1020	1140	1240	1340	1440	1540	1640	1740	1840	2040	2240	2440	2640	2840	3040										
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2440	2640	2840	3040																																									
Reference mark	Distance-coded ¹⁾																																											
Interface	~ 1 V _{PP}	□ TTL																																										
Signal period	20 µm																																											
Integrated interpolation	-																																											
Measuring step	-																																											
Supply voltage Without load	5 V ±0.25 V / < 150 mA																																											
Electrical connection	PUR cable and PUR cable with metal armor; cable outlet to the right on the mounting block																																											
Cable length	3 m, 6 m																																											
Connecting element	15-pin D-sub connector (male) 15-pin D-sub connector (female) 12-pin M23 connector (male)	15-pin D-sub connector (male) 9-pin D-sub connector (male) 12-pin M23 connector (male)																																										
Traversing speed	≤ 60 m/min																																											
Required moving force	≤ 5 N																																											
Vibration 55 Hz to 2000 Hz Shock 6 ms	≤ 100 m/s ² ≤ 200 m/s ²																																											
Operating temperature	0 °C to 50 °C																																											
Protection IEC 60529	IP53 (IP64 with sealing air via DA 400)																																											
Mass without cable	0.45 kg + 2.24 kg/m of measuring length																																											

* Please select when ordering

¹⁾ Starting value for version with distance-coded reference marks between 0 mm and 3200 mm

Pin layout

TTL

	① 9-pin D-sub connector (male)				② 15-pin D-sub connector (male)						③ 12-pin M23 connector (male)		
	Power supply				Incremental signals						Other signals		
①	7	7 ¹⁾	6	6 ¹⁾	2	3	4	5	9	8	/	/	/
②	4	12	2	10	1	9	3	11	14	7	13	5/6/8	15 ²⁾
③	12	2	10	11	5	6	8	1	3	4	7	/	9
	U_P	Sensor U_P	0V	Sensor 0V	U_{a1}	\overline{U}_{a1}	U_{a2}	\overline{U}_{a2}	U_{a0}	\overline{U}_{a0}	\overline{U}_{aS}	Vacant	Reserved, do not assign ³⁾
	Black		White		Green	Yellow	Pink	Red	Brown	Gray	Blue	/	Ecru

Cable shield connected to housing; U_P = Power supply voltage

Sensor: The sense line is connected in the encoder with the corresponding power supply line.

Vacant pins or wires must not be used!

¹⁾ Only ID 617513-xx, ID 626015-xx

²⁾ No connection: ID 309783-xx, ID 309784-xx, ID 310196-xx, ID 310199-xx

³⁾ Conversion from TTL to 11 μA_{PP} for PWT; otherwise not assigned

1V_{pp}

	① 15-pin D-sub connector (male)				② 15-pin D-sub connector (female)						③ 12-pin M23 connector (male)		
	Power supply				Incremental signals						Other signals		
①	4	12	2	10	1	9	3	11	14	7	5/6/8	13	15 ¹⁾
②	1	9	2	11	3	4	6	7	10	12	13/14/15	8	5
③	12	2	10	11	5	6	8	1	3	4	/	7	9
	U_P	Sensor U_P	0V	Sensor 0V	A+	A-	B+	B-	R+	R-	Vacant	Reserved, do not assign ²⁾	Reserved, do not assign ³⁾
	Black		White		Green	Yellow	Pink	Red	Brown	Gray	/	Blue	Ecru

¹⁾ No connection: ID 310196-xx

²⁾ Serial interface (clock)

³⁾ Serial interface (data)



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SYSTÈMES DE MESURE - METROLOGIE

Contact@araxe.com

01 30 21 48 49

72, rue Yves Le Coz - 78000 VERSAILLES

HEIDENHAIN www.araxe.com